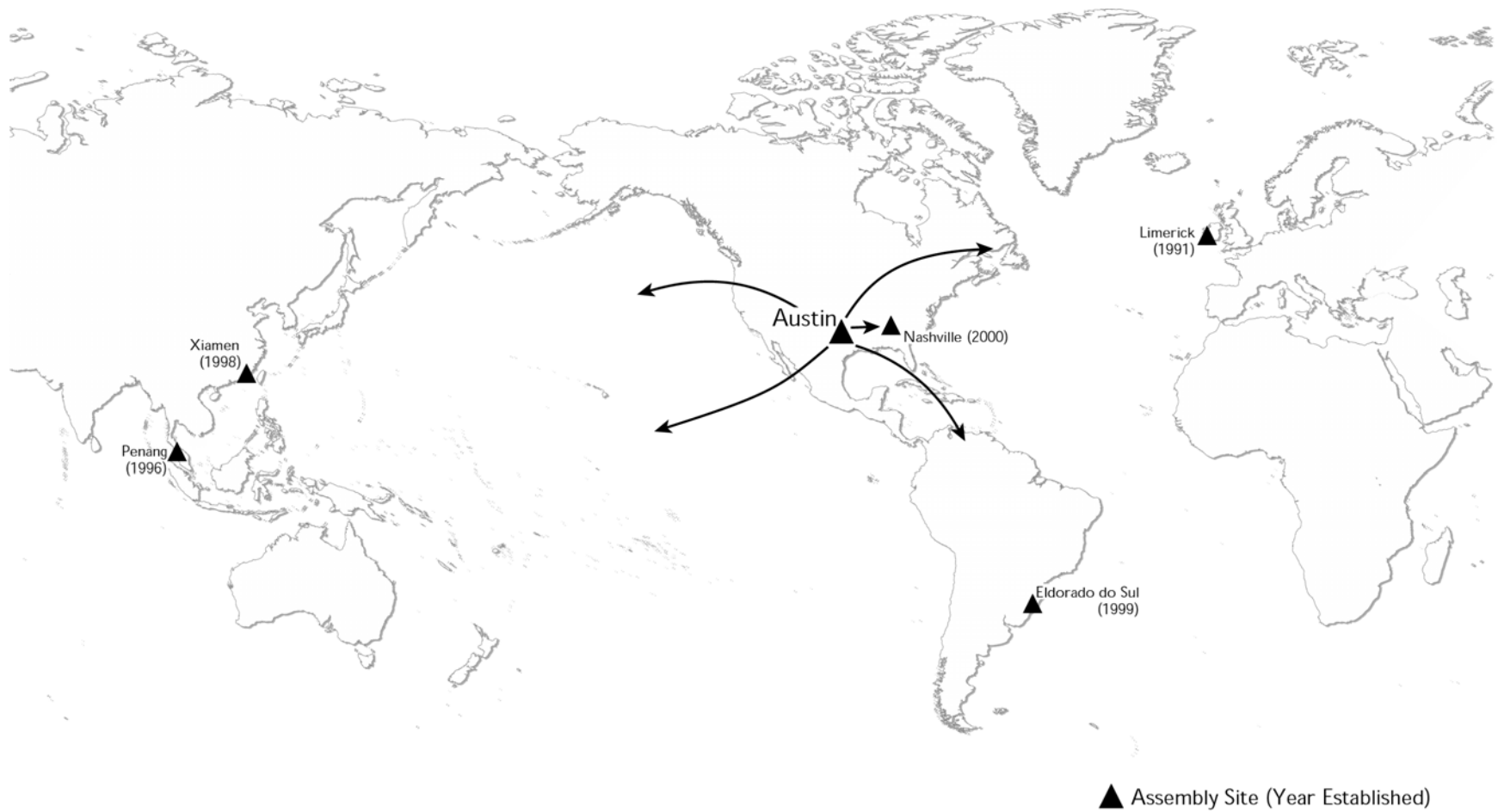
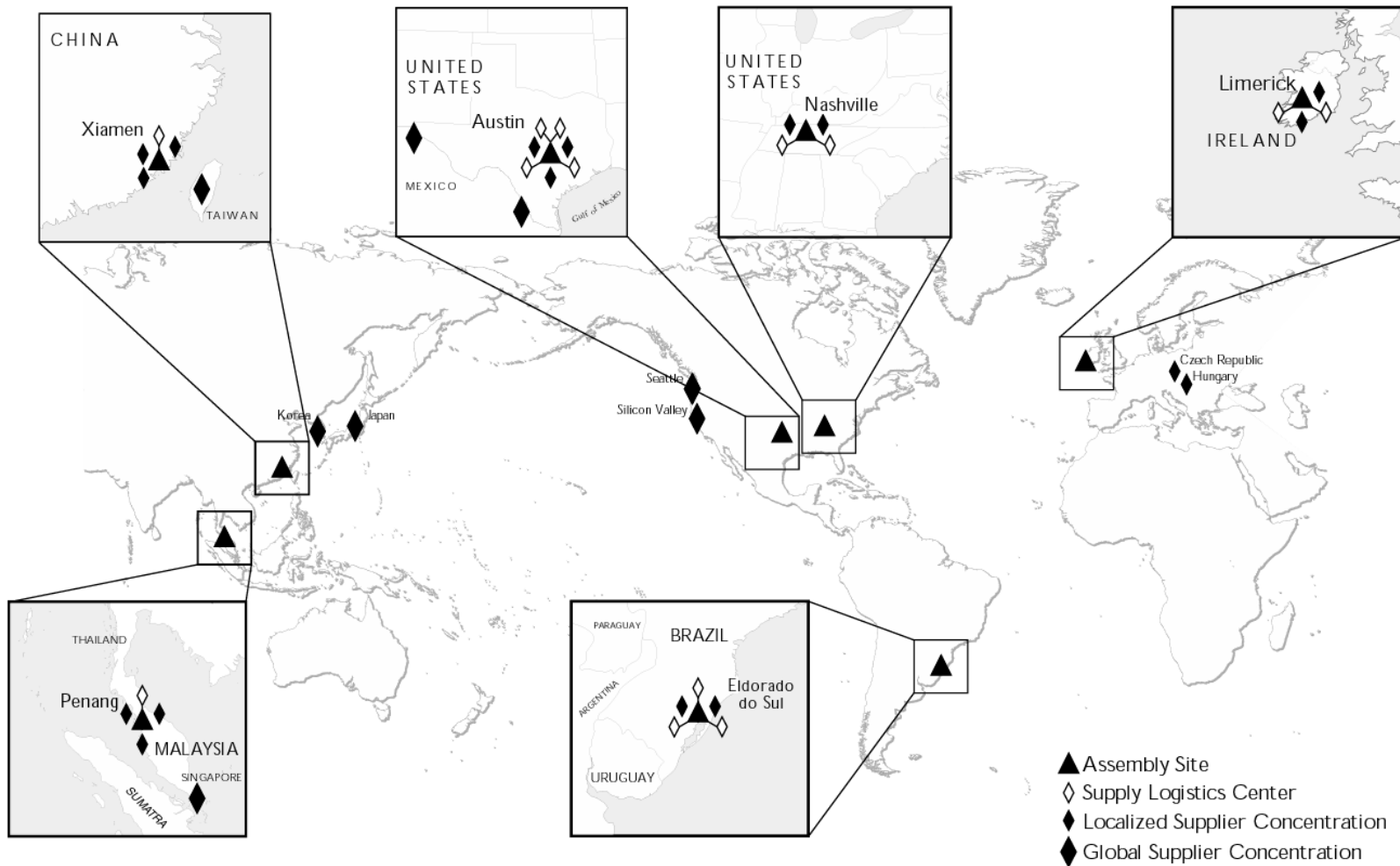


Map VI-1:
Dell Production Network in 1990 (Primary Nodes)



Map VI-2:
Expansion of Dell Assembly Sites



Map VI-3
 Dell Production Network 2001: Assembly Sites / Supply Concentrations